

# Product description of the 100w laser cutting module

### **Product Composition:**

American Coherent100w laser light source Smoke and dust purification device Laser water cooling device Cable slide (large format optional) Substrate protection steel mesh/belt

#### **Product Parameters:**

Cutting speed: 1-200cm/s
Cutting depth: <=4mm

Working Area: Customized according to customer's special requirements.

Spot diameter: 0.08mm

Scope of application: clothing textile fabrics, advertising fabrics, flag cloth within 2mm; Acrylic,

fiberboard, plastic and other flat fabrics and plates within 4mm.

#### Advantage:

- 1. Using the original imported metal radio frequency laser imported from the United States, the spot quality is good (Gaussian beam m2<=1.2, Divergence angle 7.5mrd), stable output, long service life (air change about every 4 years, normal use of more than 12 years, daily cost of less than 20 yuan).
- 2. Optimizing the light path to obtain a smaller light spot, narrower slits, and achieve better cutting effects.
- 3. The laser output adopts precise pulse control, which is precisely matched with the movement speed of the machine to obtain a uniform power density, so that the cutting effect is consistent and stable
- 4. The edge can be directly sealed by laser cutting, and the edge of the product is flat and smooth, which saves the process of edge sealing and locking.
- 5. Coaxial blowing design can prevent smoke and dust from polluting the optical lenses.
- 6. The height of the cutting head is accurately adjusted by lifting, adapting to different thickness materials, and achieving the best cutting effect.
- 7. One machine has multiple functions and can be used in combination with a variety of tools.



## **Cutting Data:**

Material	Maximum power	Maximu m speed	Minimu m power	Remarks
Transparent plastic board	100%	15cm/s	3%	Engraving/Kiss cut
Transparent plastic board	100%	8cm/s	5%	Through cut
Fiberboard	100%	8cm/s	5%	3-4mm board material to adjust the focus and cut into focus
Waterproof fabric	100%	180-200 cm/s	3%	Large smoke and dust
Nature Leather	100%	40cm/s	5%	
Advertising fabric	80%	200cm/s	3%	
Artificial leather	100%	45cm/s	3%	
Denim	100%	40cm/s	3%	
Thick advertising fabric	100%	80cm/s	3%	
Printing paper	75%	200cm/s	4%-5%	
5 layers of printing paper	100%	53cm/s	5%	Slope (power) increased by 5 times